

SMALL FAB

5120
6634
7513
5008

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A93-3312-03
Job Sheet 180030



004598

Part No: RBE350A93-3312-03

Job Qty: 1 ea

Part Name: Tail Rotor Hub Bushing Replacement Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/27/18

Job Tracking No:

Due Date: 7/19/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A93-3312-03 Rev G IPP Rev A 18.01.23 New issue DP Verify DD/IPP Rev B 18.03.08 DWG
update Rev. G DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/19/18	7/19/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	1 pcs	7/19/18	7/19/18	0.00	0.10	Small Fab-9		MLC DAS 38
110	QC	1 pcs	7/19/18	7/19/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	7/19/18	7/19/18	0.00	0.00	Packaging3-2		MLC 9-89
140	QC21-FG	1 Ea	7/19/18	7/19/18	0.00	0.00	QC21		MLC 9-89

Part Op 100 - Assemble as per DWG sheet 1.
Descriptions: 130 - Identify and Stock

DAS
21
9-89

JUL 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90685A110	Hex Nut M12 X 1.75mm	1 Ea (1 ea)	90-Start up Operation	5089114
95327A708	Hex Head Screw M12 X 1.75mm x 100mm LG. (Mcmaster)	1 Ea (1 ea)	90-Start up Operation	5089135
RBE350A93-3312-03-1 Receiver		1 Ea (1 ea)	90-Start up Operation	5082114
RBE350A93-3312-03-3 Remover / Installer		1 Ea (1 ea)	90-Start up Operation	5094930
RBE350A93-3312-03-5 Seat		1 Ea (1 ea)	90-Start up Operation	5092737
RBE350A93-3312-03-7 Washer		1 Ea (1 ea)	90-Start up Operation	5092754

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	90685A110	1	42	0
	95327A708	1	42	0
	RBE350A93-3312-03-1	1	11	0
	RBE350A93-3312-03-3	1	0	0
	RBE350A93-3312-03-5	1	48	0
	RBE350A93-3312-03-7	1	48	0

Part Specifications

Specifications could not be found.

Plex 7/19/18 3:58 PM dart.logan.david



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Container No: S095061



Part: RBE350A93-3312-03

Job No: 180030

Serial No/Batch: S095061

Revision: G

Inspector:

Exp Date:

Instructions:

Date: 07/23/18

2A
2C
28-6